

## WetSteps Installation for 4, 5 & 6 Welded and Bolted WetSteps

\*\*These instructions are meant to assist you in installing WetSteps. WetSteps Alabama takes no responsibility for the installation. Please note if you have an aluminum or cement dock, there may be some additional steps to the install.

Time: 20 minutes

Tools needed:

8 ¼" Lag Screws or Bolts (determined by the construction of your dock)

8 ¼" Washers

(Recommend Stainless Steel or Galvanized)

13mm socket

Ratchet, wrench or impact driver

Drill

13/64 Drill Bit (to drill hole in dock)

¼" Drill Bit (to drill hole for locking pin)

Safety Rope (optional)

Pen/Pencil

**Note: If you have old wood, or something smaller than 2X4, you might want to consider bracing from the underside of the dock.**

**Preparation:**

Gather the two (2) feet with the locking pin and have available for the installation

Step 1 – Tie a safety rope to the **WetSteps** handrail and have someone hold it (optional but it helps to make sure the **WetSteps** don't fall in the water until secure on the dock)

Step 2 – Drop the **WetSteps** in the water

Step 3 – Place the angle flush to the edge of the dock (Pic A)



Note: There should be nothing between the side channels where it rests on the dock (ex. Rubber, bumpers or lip of any kind). If there is something, cut out enough for the channel on each side.

Step 4 – Position a foot securely onto the extended tubing on the **WetSteps** (Pic B)



Step 5 – Mark the 4 areas for drilling

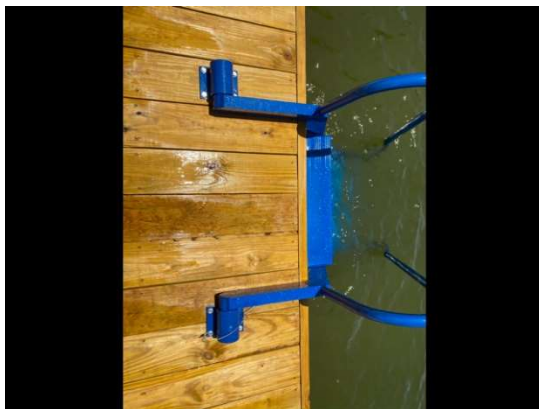
Step 6 – Using the drill and 13/64 drill bit, drill two (2) holes where marked and place the washer/lag screw/bolt in and tighten with the socket, wrench or impact driver (Pic C)



**Note: When putting on the foot with the hole and yellow sticker, be sure you place the loop of the locking pin under the washer/lag screw before tightening. This IS IMPORTANT – it will keep you from losing your locking pin or it going into the water. It should be in the outer position. (Pic D)**



Step 7 – Take the other foot and insure it is snug against the channel. There should be no play left to right. (Pic E)



Step 8 – Mark the 4 areas for drilling

Step 9 – Drill two (2) holes where marked and place the washer/lag screw in and tighten with the socket, wrench or impact driver (Pic C)

The **WetSteps** are secure on the dock eliminating the need for the safety rope to be held BUT the installation is not complete.

Step 10 – Complete the remaining two (2) holes on each foot.

One more step!

Step 11 – Pull up the **WetSteps** (Pic F)



Step 12 – Taking the drill and ¼" drill bit, drill the hole in the foot where the existing hole is already in the foot. Remember the **WetSteps** should be in the up position! This allows the locking pin to be placed in position to hold the **WetSteps** in its up position.

Place the locking pin in. (Pic G)



You have completed the **WetSteps** installation!

